

**PRODUCT DESCRIPTION**

A single pack, chlorine- and borate-free, water borne intumescent coating, independently tested at UKAS accredited laboratories.

As a water borne product, Interchar 1160 offers a more environmentally friendly option for protection of structural steelwork, especially where aesthetics are important. Its very low odour allows for application on site and in occupied or hygienically sensitive areas.

**INTENDED USES**

To provide up to 60 minutes fire protection on I-section beams, columns and hollow sections in internal environments.

Interchar 1160 has been tested and assessed for fire resistance in accordance with EN 13381 Part 8.

**PRACTICAL INFORMATION FOR INTERCHAR 1160**

<b>Colour</b>	White
<b>Gloss Level</b>	Matt
<b>Volume Solids</b>	68% ± 3% (measured according to ISO 3233 and CEPE Guidance Method)
<b>Typical Thickness</b>	300-700 microns dry equivalent to 441-1029 microns wet achievable in one coat.
<b>Theoretical Coverage</b>	1 m <sup>2</sup> /litre at 700 microns d.f.t and stated volume solids
<b>Practical Coverage</b>	Allow appropriate loss factors
<b>Method of Application</b>	Airless Spray, Brush, Roller

**Drying Time**

Temperature	Touch Dry	Hard Dry	Overcoating Interval with recommended topcoats	
			Minimum	Maximum
10°C (50°F)	5 hours	6 hours	18 hours	Extended <sup>1</sup>
15°C (59°F)	4 hours	5 hours	12 hours	Extended <sup>1</sup>
25°C (77°F)	2 hours	4 hours	6 hours	Extended <sup>1</sup>
40°C (104°F)	1 hour	3 hours	4 hours	Extended <sup>1</sup>

<sup>1</sup> See International Protective Coatings Definitions and Abbreviations

All drying time data has been quoted at the typical thickness of 700 microns (28 mils) d.f.t. Minimum overcoating interval of Interchar 1160 with topcoats is 24 hours.

**REGULATORY DATA**

<b>Flash Point</b>	>101°C (214°F)
<b>Product Weight</b>	1.40 kg/l (11.7 lb/gal)
<b>VOC</b>	0 g/kg EU Solvent Emissions Directive (Council Directive 1999/13/EC)
	20 g/l EU Product Directive (Council Directive 2004/42/EC)

See Product Characteristics section for further details

### SURFACE PREPARATION

All surfaces to be coated should be clean, dry and free from contamination. Prior to paint application, all steel surfaces should be assessed and treated in accordance with ISO 8504:2000.

Oil or grease should be removed in accordance with SSPC-SP1 Solvent Cleaning.

### Primed Steelwork

Interchar 1160 should always be applied over a recommended anti-corrosive coating scheme. The primer surface should be dry and free from all contamination and Interchar 1160 must be applied within the overcoating intervals specified (consult the Interchar 1160 Application Guidelines).

Areas of breakdown, damage etc., should be prepared to the specified standard (e.g. Sa2½ (ISO 8501-1:2007) or SSPC-SP6, Abrasive Blasting, or SSPC-SP11, Power Tool Cleaning) and a full coat of primer applied prior to overcoating with Interchar 1160.

### Metallic Zinc Primed Surfaces

Interchar 1160 can be applied over approved epoxy metallic zinc primers, provided that these have been overcoated with an approved tie coat first. Ensure that the primed surface is clean, dry and free from contamination prior to application of the Interchar 1160. Recommended tie coats are Intergard 269 or Intergard 276.

### Galvanised Substrates

Galvanised steel substrates should be thoroughly cleaned and degreased, followed by sweep blasting, prior to application of an approved primer such as Intergard 269 or Intergard 276.

### APPLICATION

<b>Mixing</b>	This material is a one component coating and should always be mixed thoroughly with a power agitator before application.	
<b>Airless Spray</b>	Recommended	Tip Range 0.43-0.53 mm (17-21 thou) Total output fluid pressure at spray tip not less than 175 kg/cm <sup>2</sup> (2489 p.s.i.)
<b>Air Spray (Pressure Pot)</b>	Not recommended	
<b>Air Spray (Conventional)</b>	Not suitable	
<b>Brush</b>	Suitable - Small areas	Typically 100-300 microns (4.0-12.0 mils) can be achieved per coat
<b>Roller</b>	Suitable - Small areas	Typically 100-300 microns (4.0-12.0 mils) can be achieved per coat
<b>Thinner</b>	Not normally required	
<b>Cleaner</b>	Clean Water	
<b>Work Stoppages</b>	Do not allow material to remain in hoses, guns or spray equipment. Thoroughly flush all equipment with clean water. Do not use organic solvents.	
	All unused material should be stored in tightly closed containers. Partially filled containers may show surface skinning after storage.	
<b>Clean Up</b>	Clean all equipment immediately after use with clean water. It is good working practice to periodically flush out spray equipment during the course of the working day. Frequency of cleaning will depend upon amount sprayed, temperature and elapsed time, including any delays.	
	All surplus materials and empty containers should be disposed of in accordance with appropriate regional regulations/legislation.	

**PRODUCT  
CHARACTERISTICS**

The detailed Interchar 1160 Application Guidelines should be consulted prior to use.

Interchar 1160 must be protected from freezing at all times during storage and transport.

Surface temperature must always be a minimum of 3°C (5°F) above dew point.

Maximum film build in one coat is best attained by airless spray. When applying by methods other than airless spray, the required film build is unlikely to be achieved.

Care must be taken not to over-apply on areas such as internal angles, corners, edges, etc.

The finished appearance of Interchar 1160 is dependent on application method. For visible areas spray application is preferred, which can provide a smooth finish. Higher decorative finishes may require additional preparation before application of topcoats; please see Application Guidelines for further information.

Interchar 1160 has been tested to EN 13381 Part 8 and ETAG No. 18; please contact International Protective Coatings for further details.

When used in combination with an anti-corrosive primer and suitable topcoat(s), Interchar 1160 can be used for internal environments classified up to C3, as defined in ISO 12944-2:1998.

Note: VOC values are typical and are provided for guidance purpose only. These may be subject to variation depending on factors such as differences in colour and normal manufacturing tolerances.

**SYSTEMS  
COMPATIBILITY**

The following primers are approved for use with Interchar 1160, through testing in accordance with ETAG No. 18

Intercure 200HS	Intercure 200
Intergard 269	Intergard 251
Interprime 306	Intergard 276
Interseal 670HS	

Interchar 1160 may also be applied over Interzinc 52 providing a suitable tie coat is also used; please see Surface Preparation section.

The following topcoats are approved for use with Interchar 1160, through testing in accordance with ETAG No. 18:

Intercryl 525	Intersheen 579
Interthane 990	

There is a wider range of primers and topcoats which may be suitable for use with Interchar 1160; please contact International Protective Coatings for further information and assistance.

**ADDITIONAL  
INFORMATION**

Further information regarding industry standards, terms and abbreviations used in this data sheet can be found in the following documents available at [www.international-pc.com](http://www.international-pc.com):

- Definitions & Abbreviations
- Surface Preparation
- Paint Application
- Theoretical & Practical Coverage

Individual copies of these information sections are available upon request.

**SAFETY  
PRECAUTIONS**

This product is intended for use only by professional applicators in industrial situations in accordance with the advice given on this sheet, the Material Safety Data Sheet and the container(s), and should not be used without reference to the Material Safety Data Sheet (MSDS) which International Protective Coatings has provided to its customers.

All work involving the application and use of this product should be performed in compliance with all relevant national, Health, Safety & Environmental standards and regulations.

In the event welding or flame cutting is performed on metal coated with this product, dust and fumes will be emitted which will require the use of appropriate personal protective equipment and adequate local exhaust ventilation.

If in doubt regarding the suitability of use of this product, consult International Protective Coatings for further advice.

<b>PACK SIZE</b>	Unit Size	Vol	Pack
	20 litre	20 litre	20 litre
For availability of other pack sizes, contact International Protective Coatings.			
<b>SHIPPING WEIGHT</b>	Unit Size		
	20 litre	30.2 kg	
<b>STORAGE</b>	Shelf Life	12 months minimum at 25°C (77°F). Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.	

**Important Note**

*The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the many factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given are subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local International Paint representative that this data sheet is current prior to using the product.*

*This Technical Data Sheet is available on our website at [www.international-marine.com](http://www.international-marine.com) or [www.international-pc.com](http://www.international-pc.com), and should be the same as this document. Should there be any discrepancies between this document and the version of the Technical Data Sheet that appears on the website, then the version on the website will take precedence.*

Copyright © AkzoNobel, 29/11/2011.

 **International** , International and all product names mentioned in this publication are trademarks of, or licensed to, AkzoNobel.

SKE Beschichtungssysteme GmbH | Buchenring 11 | D-21272 Egestorf  
Fon +49 (0) 4175 / 808 99 -31 | Fax +49 (0) 4175 / 808 99 -32  
E-Mail: [info@ske-beschichtungen.de](mailto:info@ske-beschichtungen.de) | [www.ske-beschichtungen.de](http://www.ske-beschichtungen.de)