

## Surface Tolerant Epoxy - Product Information Guidance

For further information please see the Interplus 356 product datasheet at [www.international-pc.com/pds/2334-p-eng-a4.pdf](http://www.international-pc.com/pds/2334-p-eng-a4.pdf)

<b>PRODUCT DESCRIPTION</b>	A two component, internally flexibilised, high build, low temperature curing (down to -5°C, 23°F), surface tolerant epoxy primer. Metallic pigmented with aluminium and lamellar micaceous iron oxide for increased corrosion resistance.
<b>INTENDED USE</b>	Interplus 356 Aerosol is intended to be used for repair of small areas.
<b>SAFETY NOTE</b>	<p>This product is intended for use only by professional applicators in industrial situations in accordance with the advice given on this sheet, the Material Safety Data Sheet and the container(s), and should not be used without reference to the Material Safety Data Sheet (MSDS) which International Protective Coatings has provided to its customers.</p> <p>All work involving the application and use of this product should be performed in compliance with all relevant national, Health, Safety &amp; Environmental standards and regulations.</p> <p>Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.</p>

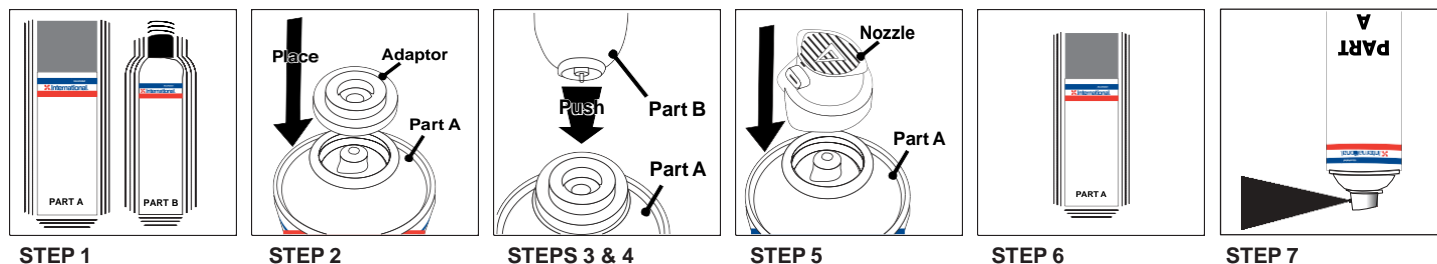
### APPLICATION DETAILS

Ensure PPE is worn before undertaking the following process:

- Step 1** – Shake Part A and part B separately and place on a flat surface.
- Step 2** – Remove Part A and Part B lids. Place adaptor over entry hole of Part A, do not push the adaptor into the hole at this point to avoid unnecessary spray. **NOTE:** Please ensure that a new adaptor is used for each pack mixed.
- Step 3** – Firmly holding Part B, position the can upside down and insert the can onto the vacant adaptor hole that is currently resting on part A.
- Step 4** – Firmly push Part B into the adaptor that is resting on Part A. Continue to do this until Part B is empty. Once part B is empty dispose of Part B.
- Step 5** – Remove the adaptor and discard. Place the nozzle onto Part A and replace Lid.
- Step 6** – Shake Part A (now that it is mixed with Part B) for a continuous period of 1 – 2 minutes.
- Step 7** – Remove Part A lid, position can upside down and spray onto a 'test area'. Spray until liquid visibly turns to the colour of the coating.
- Step 8** – Returning Part A to the upright position, you are now ready to use Interplus 356 Aerosol. Please note that if you desire an easy to use gun to enhance your application practice; fit the gun to the Part A now by pushing gun onto area surrounding the nozzle.



Gun (See Step 8)



### DRYING TIME

Minimum overcoating interval with recommended topcoats

Temperature	Touch Dry	Hard Dry	Minimum	Maximum
25°C (77°F)	90 minutes	6 hours	4 hours	Extended <sup>1</sup>

<sup>1</sup> See International Protective Coatings Definitions & Abbreviations

### TYPICAL THICKNESS

75-125 microns (3-5 mils) dry

**VOC** 198 g/kg EU Solvent Emissions Directive (Council Directive 1999/13/EC)

**POT LIFE** 24 hours maximum at 25°C (77°F)

**PACK SIZE** Interplus 356 Aerosol can be ordered in packs of 12 (two boxes, one box containing 12x Part A containers and one box 12x Part B containers); the box of Part B containers will also include 12x filling adaptors and 12x nozzles.

**STORAGE** 12 months minimum at 25°C (77°F). Subject to re-inspection thereafter. Store in dry, shaded conditions away from sources of heat and ignition.

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